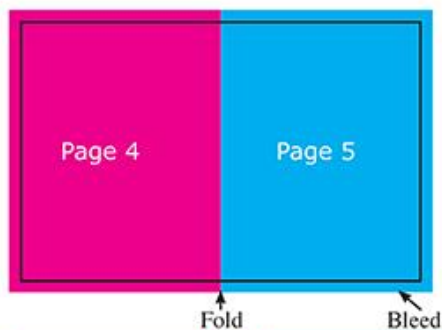


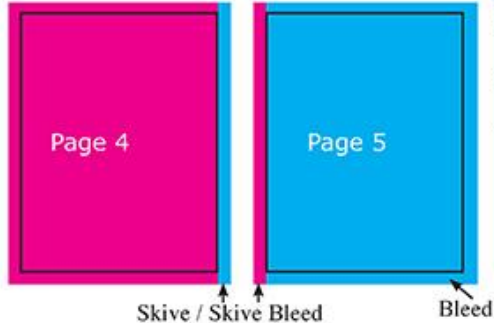
Perfect Bound Proper 4-Sided Bleed Setup - Sheridan Random Lake

Perfect Bound jobs require us to grind-off 1/8 of material on the fold side of each page. This is called the skive. Even though this area is waste it is very important to the finished product. Bleeding images and background colors into this area is just as important as bleeding images and background color into the head, foot and face trims. It allows for any mechanical variance that may occur during the folding and/or binding process.



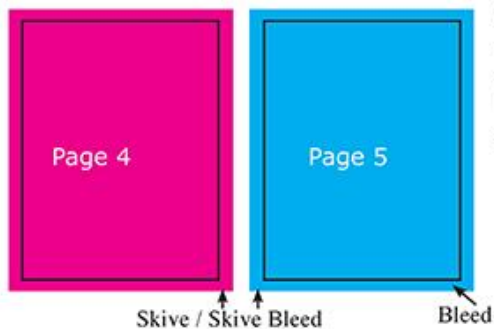
Situation

2 facing pages with 1 or both of them containing an image, colored box or background that runs to the fold



Problem

When the PDF is created having bleeds on 4 sides the image from the facing page is picked up by the bleed margin. The image from the PDF page does not bleed into the grind-off side (skive)



Solution

Open image and / or background boxes to create bleeds for each page. Be sure to close the boxes on the facing page. Export each PDF so it bleeds the correct image / background on all 4 sides.

If the decision is made not to provide bleed into the skive area there is the possibility that color or white from the facing page will appear in the gutter of the finished piece.